SET UP INNO FUSION SPLICER

1. Change one fibre holder to SOC holder
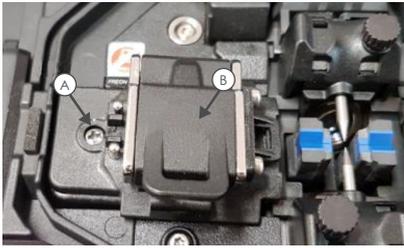
A: Unscrew
B: Fibre Holder
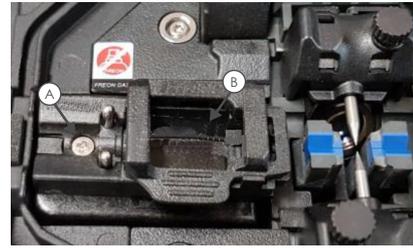
A: Screw On
B: SOC Holder

2. Change detachable heat oven cover to SOC heater cover


A: Detachable heat oven cover

A: SOC heater cover

**3.** Go to Main Menu, Select Heater Mode > Select Heat Mode and select SOC-3.0
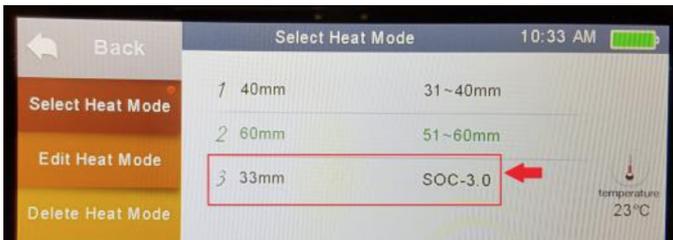
TERMINATION WITH SPLICE ON CONNECTOR

4. Assemble boot and splice protector onto fibre

A: Splice Protector
B: Boot

5. Strip and cleave fibre, leaving 10m cleaved bare fibre, and place fibre onto fusion splicer, ready for splicing
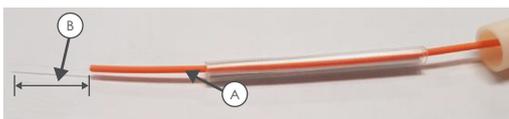
A: Cleaved Fibre
B: 10mm

6. Remove fibre protector for SOC and change to dust cap with long handle

A: Remove protector from SOC, taking care not to touch cleaved fibre tip

A: Dust cap with long handle
B: Cleaved bare fibre

7. Place SOC onto SOC holder, rotate SOC so bare fibre seat well into V-groove and close the holder lid

8. Splice fibres

9. Slide splice protector over splice joint

10. Place splice SOC into over and proceed to shrink splice protector in the oven.

11. Assemble SOC as shown below